

CERTIFICATE OF ACCREDITATION

No. I-059

dated 04.06.2025

The Slovak National Accreditation Service issues a Certificate of Accreditation to an accredited body pursuant to Section 26 par.6 of Act No. 53/2023 Coll. on Accreditation of Conformity Assessment Bodies (hereinafter referred to as the "Accreditation Act").

PRVÁ ZVÁRAČSKÁ, a.s.Kopčianska 14, 851 01 Bratislava
IČO: 35 805 609

Organizational unit performing the activity of the Accredited Body:
Inspection body

Workplace of the Accredited Body:
Kopčianska 14, 851 01 Bratislava

Identification number of the Accredited Body: 141/I-059**Area of accreditation:** Inspection body

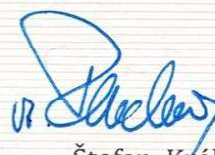
The accredited body demonstrated its competence to perform the accredited activity fulfilling the accreditation requirements of **ISO/IEC 17020: 2012** Standard as inspection body type A to perform inspection of simple pressure vessels and pressure equipment, approval of technological welding procedures, verification of compliance with requirements for performing specified activities for non-destructive testing and welding, verification of the capability of pressure equipment, verification of technical documentation, verification of Inspection (material) certificates within the accreditation scope delineated in the Annex of this Certificate of Accreditation. The Annex shall form an integral part of the Certificate of Accreditation.

Number and date of issue of the accreditation decision: No. 141/11537/2025/1 dated 16.05.2025

Validity of the accreditation decision:

The accreditation decision No. 141/11537/2025/1 dated 16.05.2025 is valid from 04.06.2025 to 05.05.2028.

The validity of this Accreditation Certificate expires upon the expiry of the accreditation decision, the decision on withdrawal of the accreditation pursuant to Section 31 or the expiry of the accreditation pursuant to Section 32 of the Accreditation Act.



Štefan Král
director

Scope of Accreditation

Accredited body: PRVÁ ZVÁRAČSKÁ, a.s.
Kopčianska 14, 851 01 Bratislava

Organizational unit performing the activity of the accredited body:
Inspection body

Place of performance of the accredited body:
Kopčianska 14, 851 01 Bratislava

Identification number of the accredited body: 141/I-059

Inspection body type A						
Item	Inspection category	Inspection Field (and sub-fields)	Range of inspections	Stage of inspection	Inspection requirements or criteria	Methods and procedures
1		Pressure equipment and assemblies				
1a	Product	Inspection as conformity assessment of pressure equipment			Council Directive 2014/68/EU and Government Decree of the SR 1/2016 Coll.	IP02-IO IP01-IO
		- Approval of work procedures	WPQR non-detachable joint procedures	Before starting production or in production	Annex I, point 3.1.2	
		- Module A2		In production	Annex III, point 2	
		- Module C2		In production	Annex III, point 4	
		- Module F		In production	Annex III, point 9	
		- Module G		Before starting production or in production	Annex III, point 10	
1b	Product or process	Pressure equipment inspection - as certification support	Support for Modules B, D1, E1, H1	In production	Harmonized technical standards to Council Directive 2014/68/EU and Government Decree of the SR 1/2016 Coll.	
2		Simple pressure vessels				
2a	Product or process	Inspection of simple pressure vessels - as certification support	Support for Modules C1, C2, C	In production	Harmonized technical standards to Directive 2014/29/EU and Government Decree of the SR 234/2015 Coll.	IP06-IO
3		Approval of technological welding procedures, brazing, thermal cutting and expansion				
3a	Process	Technological welding procedures, brazing, thermal cutting and expansion	Welded, brazed, thermally cutted products, mechanically joined components	Before starting production	STN EN ISO 15609 (series), STN EN ISO 15611, STN EN ISO 15612, STN EN ISO 15613, STN EN ISO 15614 (series), STN EN ISO 11970, STN EN 1090-2 points 6.4.3, 6.4.4, 7.4.1, Annex D, STN EN 15085 (series), STN EN 13134, STN EN ISO 14555, STN EN ISO 17660-1 to -2, STN EN 13445-4, Annex G	IP02-IO

record number: 11537/350757

Slovenská národná akreditačná služba, Karloveská 63, P.O.BOX 74, 840 00 Bratislava



Annex to the Certificate of Accreditation No. I-059 dated 04.06.2025.

The Annex is an integral part of the
Certificate of Accreditation

Inspection body type A						
Item	Inspection category	Inspection Field (and sub-fields)	Range of inspections	Stage of inspection	Inspection requirements or criteria	Methods and procedures
4		Railway transport				
4a)	Product	Designated technical pressure equipment	T3, T4, T5, T6, T7	Verification and approval of competence before commissioning and in service	Designated technical pressure equipment pursuant to § 16 of Act No. 513/2009 Coll. on railways and on amendments and supplements to certain acts and pursuant to Decree of the MDPT SR No. 205/2010 Coll., § 5, § 6, § 12 including Decree of the MDPT SR No. 180/2020 Coll.	IP03-IO
4b)	Product	Design documentation of the specified technical pressure equipment Accompanying documentation of the specified technical pressure equipment	T3, T4, T5, T6, T7	Assessment before production, before commissioning and in production	Documentation of specified technical pressure equipment pursuant to § 16, point 3, of Act No. 513/2009 Coll. on railways and on amendments and supplements to certain acts and pursuant to Section 4 and Annexes No. 2 and 3 of Decree of the MDPT SR No. 205/2010 Coll., including Decree of the MDPT SR No. 180/2020 Coll.	IP03-IO
4c)	Process	Welding and non-destructive testing of railway vehicles, rails and steel bridge and bridge-like railway structures and mechanical subsystems of cableways and steel structures of lifting equipment	All welding and NDT methods	Verification of compliance with the requirements for performing specified activities - initial	Verification of compliance with the requirements for performing specified welding and NDT activities for performing activities pursuant to § 17, paragraph (1) letter b) of Act No. 513/2009 Coll. on railways and on amendments and supplements to certain acts and pursuant to, § 18, § 20 of Decree of the MDPT SR No. 205/2010 Coll., including Decree of the MDPT SR No. 180/2020 Coll. Technical standards STN EN 15085 (series), STN EN 1090-2, applied regulations of ŽSR, ŽSSK and ŽS Cargo	IP04-IO
4d)	Product	Technical documentation for designated activities: Welding and non-destructive testing of railway vehicles, rails and steel bridge and bridge-like track structures	All welding and NDT methods	Assessment of welding and NDT technical documentation before commissioning and in operation	Assessment of technical documentation for welding and NDT according to § 16, paragraph 3 of Act No. 513/2009 Coll. on railways and on amendments and supplements to certain acts and § 4, paragraph 6, Annex No. 2 of Decree of the MDPT SR No. 205/2010 Coll.	IP04-IO
5		Materials				
5a)	Product	Verification of Inspection (material) certificates	STN EN 10204-3.2	In production or before commissioning	STN EN 10204, TDP of semi-finished products	IP05-IO

The CAB meets the requirements of EA-2/17 M: 2020, the applied accreditation standard is in accordance with the current version of MSA-N/01.

Note:

1) All the above legislative regulations are understood in their current valid version.

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